



**PARTS REPAIR SERVICE**

# ALLEN-BRADLEY 1394 SERCOS SYSTEM MODULE

We have the capabilities to repair the AB 1394 SERCOS System Module, which is part of the multi-axis motion control and drive system family. The drives are operated with the MPL-Bxxxx, 1326AB, and 1326AS motors. The system modules can be paired with the ControlLogix (1756) PLC.

Part numbers we repair include:

**System Modules Part Numbers:**

- 1394C-SJT05-C
- 1394C-SJT05-C-RL
- 1394C-SJT10-C
- 1394C-SJT10-C-RL
- 1394C-SJT22-C
- 1394C-SJT22-C-RL
- 1394C-SJT05-T
- 1394C-SJT05-T-RL
- 1394C-SJT10-T
- 1394C-SJT10-T-RL
- 1394C-SJT22-T
- 1394C-SJT22-T-RL

**ControlLogix Part Numbers:**

- 1765-xxx(x)

**SERCOS System Modules Part Numbers:**

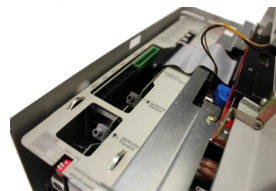
- 1394C-SJT05-D
- 1394C-SJT10-D
- 1394C-SJT22-D

**Drive Axis Part Numbers:**

- 1394x-AM03
- 1394x-AM04
- 1394x-AM07
- 1394x-AM50
- 1394x-AM75

**Motor Part Numbers:**

- MPL-Bxxxx-xxxxxx
- 1326AB
- 1326AS



**OUR CORE**



PLC & CNC CONTROLS



ROBOTICS & AUTOMATION



BATCH MIXING



EQUIPMENT & TOOL CALIBRATION



PROCESS EQUIPMENT



CONVEYOR/MATERIAL HANDLING

**OUR REPAIR SERVICE INCLUDES:**

- + A 40-60% cost savings versus buying new
- + Comprehensive cleaning and inspection prior to repair
- + Identification and replacement of defective components
- + Proactively perform preventative maintenance
- + Full functional testing – your part is returned, ready to run
- + Detailed service report to help you identify repetitive failures
- + Standard 7-10 day lead time or rush option, same day – 48 hours
- + 1-year in service warranty from installation date; 5-year shelf warranty

**24/7 LIVE ASSISTANCE**

[repair@advancedtech.com](mailto:repair@advancedtech.com)

800.328.7287



# Top OEM's We Repair

We offer quality electronic and mechanical parts repair and calibration services for 1,000+ OEM brands at our state-of-the-art, ISO 9001 & ISO 17025 accredited facilities.

- ABB GROUP
- ADVANTECH AUTOMATION
- ALLEN BRADLEY  
(ROCKWELL AUTOMATION INC)
- BALDOR-RELIANCE  
(BALDOR ELECTRIC CO)
- BOSCH REXROTH AG
- CINCINNATI MILACRON INC (FERROMATIK  
MILACRON INDIA PVT LTD)
- CONTROL TECHNIQUES  
(EMERSON ELECTRIC CO)
- DURBIN INDUSTRIAL VALVES
- EATON CORP
- EUROTHERM DRIVES LTD
- FANUC AMERICA CORP
- FINCOR AUTOMATION  
(EMERSON ELECTRIC CO)
- FIREYE INC (UNITED TECHNOLOGIES)
- FIVES NORTH AMERICAN COMBUSTION INC  
(SIMPLEX)
- FLUKE CORP
- FUJI ELECTRIC CORP
- GENERAL ELECTRIC CO
- GSE
- HEIDENHAIN CORP
- HONEYWELL INTL INC
- INDRAMAT PRODUCTS  
(REXROTH INDRAMAT GMBH LTD LIAB CO)
- ISHIDA CO
- KOLLMORGEN (DANAHER CORP)
- LINCOLN ELECTRIC
- MARPOSS SPA
- MAZAK CORP
- METTLER TOLEDO INTL INC
- MITSUBISHI ELECTRIC CORP
- MODICON (SCHNEIDER ELECTRIC)
- MOOG INC
- MOTOMAN (YASKAWA)
- OKUMA AMERICA CORPOMRON ELECTRONICS  
LLC
- PARKER HANNIFIN CORP
- PROPORTION-AIR INC
- RELIANCE ELECTRIC CO
- SICK AG
- SIEMENS AG
- SPX CORP
- STARRETT
- STI (OMRON SCIENTIFIC TECHNOLOGIES INC)
- TECO-WESTINGHOUSE MOTOR CO
- TELEMECHANIQUE  
(SCHNEIDER ELECTRIC)
- WAUKESHA (SPX CORP)
- WEBER
- WESTINGHOUSE ELECTRIC CORPORATION
- YASKAWA AMERICA INC
- ZEBRA TECHNOLOGIES CORP (ZIH CORP)