

# SCARY IMPACT OF HIDDEN DOWNTIME COSTS

The hidden costs of unplanned downtime is a scary reality...



## Labor Costs

- direct wages of idle workers
- overhead costs
- overtime costs
- OEM costs

## Cost of Product Lost During Incident

- recycling/waste management
- scrap material and defective product



## Startup Costs



- manpower and materials for set-up
- excessive power consumption during start-up
- quality inspection and rework

## Costs of Tooling and Spare Parts

- replacement or re-work of spare industrial parts
- shipping for new parts



## Opportunity Costs

- defected products due to machine failure
- reduction of sales due to inability to fulfill orders
- loss of potential profit due to production output decrease

These downtime costs can add up to

**\$20,000**

a minute!



## WHAT'S EVEN MORE FRIGHTENING?



A single incident can cost manufacturers up to **\$2 million!**

**Don't let downtime put your production six feet under!**

What is unplanned downtime costing your plant?

**[Use our downtime calculator to find out!](#)**

Sources:  
InTech, 2006  
Control Design, 2017